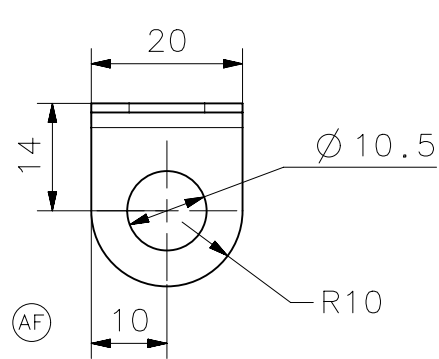
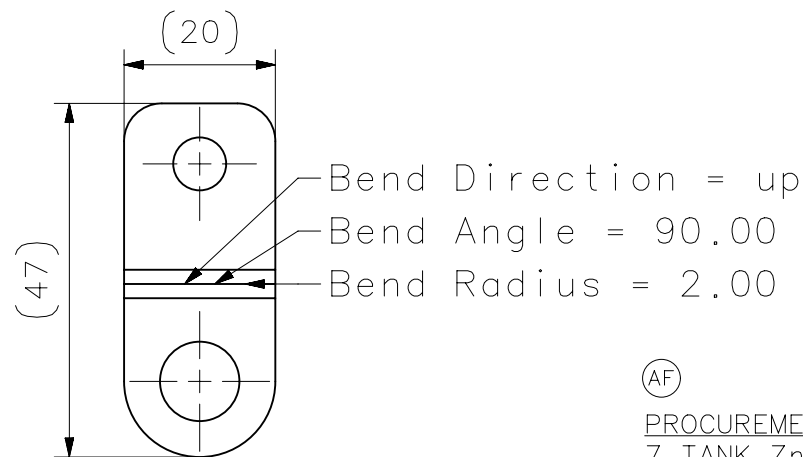
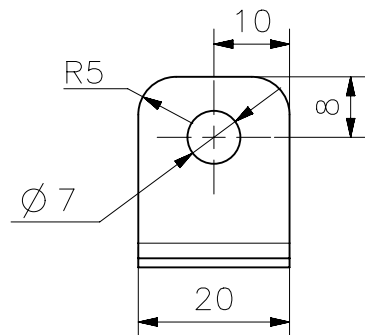




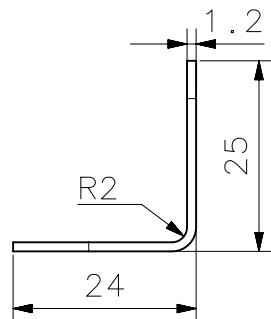
TOP VIEW



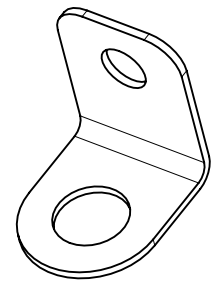
UNFOLDED VIEW



FRONT VIEW



RIGHT VIEW



ISOMETRIC VIEW

(AF)

PROCUREMENT CONDITION:

7 TANK Zn PHOSPHATE COAT

SURFACE TREATMENT: BLACK POWDER COATING

DFT 50 MICRON MIN

FINISH SATIN BLACK

REFER PS622

(AF)

NOTE:-

1. IDEAS/IGES MATHEMATICAL DATA IS MASTER FOR THE PART.
2. PART MUST BE FREE OF STRETCHING, SCORING MARKS & WRINKLE.
3. UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.
4. PART MUST BE FREE FROM FRACTURE, BURR & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
5. PART MUST QUALIFY THE PART GUAGE.

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

LINEAR IN mm.		DIMENSIONS							
		OVER UPTO	0.5	3	6	30	120	400	1000
f FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	±1
m MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.							
		OVER UPTO	10	50	120	400	1000	2000	4000
f FINE	(X.XXX)	±1°	±0° 30'	±0° 20'	±0° 10'	±0° 5'	±0° 5'	±0° 5'	±0° 5'
m MEDIUM	(X.XX)	±1° 30'	±1°	±0° 30'	±0° 15'	±0° 10'	±0° 10'	±0° 10'	±0° 10'
c COARSE	(X.X)	±1° 30'	±1°	±0° 30'	±0° 15'	±0° 10'	±0° 10'	±0° 10'	±0° 10'
v VERY COARSE	(X)	±3°	±2°	±1°	±0° 30'	±0° 20'	±0° 20'	±0° 20'	±0° 20'

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI (EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :

ER17C0004669

PART NO. :

E007702629H1

PART NAME :

WIRING HARNESS BRACKET
FOR 7mm DIA CLIP

MATERIAL :

CR STEEL SHEET GRADE MFD21 0A
1.2 THK AS PER M&M FE G O 00688

HEAT TREATMENT :

	NAME	SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	TN		11.10.2014	-----
DESIGNER	TN		11.10.2014	SCALE 1:1
CHECKER	SP		11.10.2014	SHEET 1 OF 1
APPR.BY	DS		11.10.2014	UNIT QTY. :
				WEIGHT : 0.0074 kg.

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COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A4

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

ER17C0004669	AG	---	PRODUCTION RELEASE	RAM	CM	KJ	23/02/18
600000009691	AF	---	Updated notes & procurement condition TOP view blend radius is changed to R10	RAM	CM	KJ	27/08/17
600000009691	AE	---	REDRAWN WITH 3D REF.	PKM	NVC	RAW	16/01/15
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE